



PMM SCAR RADDLOCK B.C.D. installation instructions.

WARNING!

Prior to handling any firearm be sure that the weapon is cleared and is safe to work with. Additionally, if at any time you do not feel confident in doing the installation of any PMM product, PMM recommends you contact a Licensed Gunsmith for assistance.

Kit Components:

1. 1x PMM B.C.D. Main Arm(RADDLOCK STYLE)

2. 1x PMM B.C.D. Backing Plate

1x .1oz Loctite 242 Blue

3. 2x 4-40 torx Bolts

1x T10 Torx Wrench

1x PMM PLA LH Magazine release spacer

1. Installation of PMM RADDLOCK B.C.D.

First Remove the RADDLOCK Spacer under the Left Side magazine release Button. Using the supplied PLA spacer and the hardware that came with the RADDLOCK Slide the PMM PLA spacer under the Left hand magazine release button with the rough side down as seen in **Image #1**, Then take the supplied RADDLOCK bolt and tightend it down on the PLA spacer, **DO NOT OVER TIGHTEN THIS BOLT!**

Remove the lower reciever of your SCAR per the factory user manual recommendations. With the lower reciever reomoved, now place the rear mounting plate of the B.C.D. into the Stock battery lever from the rear **Image #2**.

Place the two supplied T-10 torx bolts with a little of the supplied loctite 242 into the main arm of the B.C.D. and line up the mounting holes. Lightly begin to thread them into the B.C.D. backing plate making sure they are not cross threading and the two components are aligning correctly then snug them down **Image # 3**.

In most cases the bolts will feel a bit tight as the B.C.D is pulled together this is normal. Also in most Cases a Small Gap between the B.C.D and backing plate at the bittom is normal.

Make sure both the T-10 bolts are secure and the B.C.D. is fitting snug on the stock battery lever and has no signifigant movent. Reassemble the rifle making sure the B.C.D. has plenty of room between the upper receiver in the locked position. **Image #4**.

Image #1



Image #2

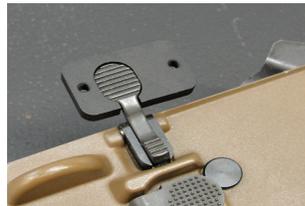


Image #3



Image #4



Final Note: Based on intial testing, the PMM RADDLOCK B.C.D should fit both the SCAR 16 and 17 weapon systems. If for any reason you are having issues with fitment of the B.C.D. please to contact me through one of the options below. **DO NOT FORCE THE FIT OF ANY PMM COMPONENT ONTO YOUR RIFLE!** ~Jarod.

E-mail jarod@parkermountainmachine.com

Phone (603)664-9606