



PMM Tactical Bolt Knob

WARNING!

Prior to handling any fire arm be sure that the weapon is cleared and is safe to work with, additionally if at any time you do not feel confident in doing the installation of any PMM product PMM recommends you contact a Licensed Gunsmith for assistance.

Kit Components:

- 1. 1x PMM Bolt Knob
- 1x .1oz Loctite 242 Blue

1. Installation of PMM bolt Knob.

Proper installation of the PMM Tactical Bolt knob requires the machining of your existing bolt knob. This should be done ONLY by a qualified Machine shop or Gunsmith. PMM offers this service in the event you need it please contact me to arrange this.

#1. Place your existing bolt in a Machine vise with the bolt handle parallel to the z axes of the milling machine. As seen in **Image #1**.

#2. Machine down the existing knob and shaft to a diameter of .313" and a depth of .600" prior to threading it to 5/16-24 NF face the top of the bolt shaft . as seen in **image #2**.

#3. Finally take the supplied Loctite 242 and the PMM bolt knob and install it onto the threaded portion of your bolt.

Image # 1



Image #2



Image #3



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