



PMM SCAR B.C.D. Installation Instructions

WARNING!

Prior to handling any firearm be sure that the weapon is cleared and is safe to work with. Additionally, if at any time you do not feel confident in doing the installation of any PMM product, PMM recommends you contact a Licensed Gunsmith for assistance.

Kit Components:

1. 1x PMM B.C.D. Main Arm
2. 1x PMM B.C.D. Backing Plate
- 1x .1oz Loctite 242 Blue
3. 2x 4-40 torx Bolts

1. Installation of PMM B.C.D.

1. Remove the lower receiver of your SCAR per the factory user manual recommendations. With the lower receiver removed place the rear mounting plate of the B.C.D. into the Stock battery lever from the rear **Image #1.**

Place the two supplied T-10 torx bolts with a little of the supplied loctite 242 into the main arm of the B.C.D. and line up the mounting holes. Lightly begin to thread them into the B.C.D. backing plate making sure they are not cross threading and the two components are aligning correctly then snug them down **Image # 2.**

In most cases the bolts will feel a bit tight as the B.C.D is pulled together this is normal..

Make sure both the T-10 bolts are secure and the B.C.D. is fitting snug on the stock battery lever and has no significant movement. Re-assemble the rifle making sure the B.C.D. has plenty of room between the upper receiver in the locked position. **Image #3.**

Image #1



Image #2



Image #3.



Final Note: Based on initial testing, the PMM B.C.D. should fit both the SCAR 16 and 17 weapon systems. If for any reason you are having issues with fitment of the B.C.D. please contact me through one of the options below. **DO NOT FORCE THE FIT OF ANY PMM COMPONENT ONTO YOUR RIFLE!**

~Jarod.

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