



PMM SCAR MLOK Lower Panel Installation Instructions

WARNING!

Prior to handling any fire arm be sure that the weapon is cleared and is safe to work with, additionally if at any time, you do not feel confident in doing the installation of any PMM product PMM recommends you contact a Licensed Gunsmith for assistance.

Kit Components:

1x PMM MLOK Panel / 1x .1oz Loctite 242 Blue/2x .010" Shims

2 x T-25 Torx Bolts

1. Removal of Factory 1913 Rail Panel

Proper installation of the PMM MLOK Lower Panel requires the removal of the Stock lower 1913 Rail. Using a t-25 Torx tool (not supplied) remove both the 5mm countersunk Bolts.

WARNING:

FN uses a high bond Loctite on these lower T-25 Bolts and they often can strip, in most cases it is a good idea to heat each T-25 bolt using a small torch or heat gun. In the event, you do so you must be careful not to overheat the lower rail or burn the plastic 1913 side rails, Focus the heat source directly onto the bolt heads only! Periodically try to turn the bolt as you heat it until it comes loose.

2. Installation of the PMM MLOK Lower Panel

Prior to installation of the new (or Old) T-25 Bolts place your PMM MLOK Lower Rail onto the SCAR and make sure it is sitting horizontal with the upper receiver and verify that there is a consistent gap between the two components, **Image #1**.

In some instances, there is a bit of "Run Out" from one end of the rail to the other. If this is the case take one or two of the supplied .010" Shims and place it in the rail end that is closer to the upper, **Image #2**. Re install the PMM MLOK Lower Rail and verify the gap is now consistent. At this time, you may install the two T-25 bolts with a bit of the supplied Loctite 242 and tightened them down.

Image #1



Image #2



Final Note: Based on initial testing all PMM MLOK Lower Panels should fit both the 16 and 17 Weapon systems. If for any reason, you are having issues with fitment of the rail please feel free to contact me below. ~Jarod.

E-mail Jarod@Parkermountainmachine.com

P- (603)664-9606