



PMM MCX Rear QD mount installation instructions.

WARNING!

Prior to handling any fire arm be sure that the weapon is cleared and is safe to work with, additionally if at any time you do not feel confident in doing the installation of any PMM product PMM recommends you contact a Licensed Gunsmith for assistance.

Kit Components:

1: 1x PMM MCX QD Mount/2:1x .1oz Loctite 242 Blue/2:1x M4-8mm Bolt

Optimal tools if purchased:3: 1x Transfer punch, 1x Drill bit, 1x M4 tap/4:1x 2.5mm Allen wrench

1. Installation of PMM MCX QD mount:

1.First Mount your SIG MCX lower upside down in a Vice using soft jaws, with the Lower secured place Remove the factory Allen bolt and Recoil buffer (IMAGE 1). Now place the PMM MCX QD close to the rear Stock adaptor in the desired position, make sure the hole in the PMM mount is as close to center on the receiver. (IMAGE 2)

2: with the PMM MCX QD sitting on the lower take the supplied transfer punch and align the tip of it in the center of the hole in the PMM MCX QD, when satisfied with the location Tap the End of the transfer punch making an indentation in the lower as a pilot starting point for the drill. (IMAGE 3)

3: Now it is time to drill the pilot hole for the hand tap using the PMM supplied drill, go very slowly and be careful to make sure the drill is going in straight. You may stop drilling once it has broken through into the Buffer cavity. (IMAGE 4)

4: Finally take the PMM Supplied M4 Hand tap and some tapping oil and lightly begin the threading process, PMM Recommends you tap into the receiver a total of ½ the length of the Tap only. During the tapping process, be sure to use copious amounts of oil and tap in a few threads at a time then remove the tap clean it and repeat. when the lower is tapped clean out the threads and any leftover material from the tapping process.

5: finally, with the Lower tapped you may take the Supplied M4-8mm Bolt and some of the Loctite 242 and install the PMM MCX QD.

Image #1



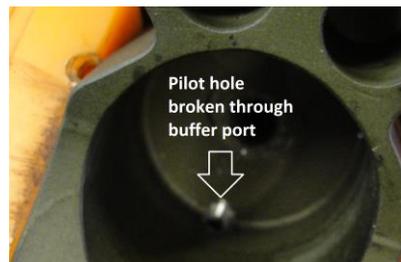
Image #2



Image #3



Image #4



Final Note: Based on initial testing all PMM supplied QD mounts should the MCX Lower feel free to contact me below."Jarod.

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