



**Parker Mountain Machine
ULSS (Ultra-Light Skeleton Stock)
Installation Instructions**

Congratulations on the purchase of your new Parker Mountain Machine Ultra-Light Skeleton Stock. Aimed mainly at the SIG MCX/MPX platform at this time, the ULSS is also compatible with any firearm that uses a 1913 rail for the stock attachment point.

The ULSS was designed to combine the best features of a full-size carbine stock with those of a compact PDW stock and is machined in-house at our Stafford, NH facility.

Package Contents:

1x - PMM ULSS stock assembly

1x - 1/4-28 X 5/8" flat head mounting screw

Note: At this time, installation of the PMM ULSS requires that you have a SIG OEM folding stock adapter, shown in Figure 1. This is present on most SIG MCX/MPX stock variants.



Figure 1: SIG OEM folding stock adapter for MCX/MPX.

Step 1: Verify your firearm is completely clear of ammunition. Remove the magazine and open the action, visually and **physically** inspecting the firearm for the presence of a round in the chamber. Remove all ammunition from your workspace.

Step 2: After placing the stock in the folded position, loosen screw A as shown in Figure 2. Remove the stock assembly from the firearm.

NOTE The OEM stock may have thread locker applied from the factory. If this is the case, it will have to be heated to deactivate this thread locker. **DO NOT HEAT WITH THE STOCK ATTACHED TO THE FIREARM.**

Step 3: Place the butt of the OEM stock in a soft-jaw vise. If required, apply heat to screw B, shown in Figure 2, to release any factory thread locker. Remove screw B and set it aside. It will not be reused.

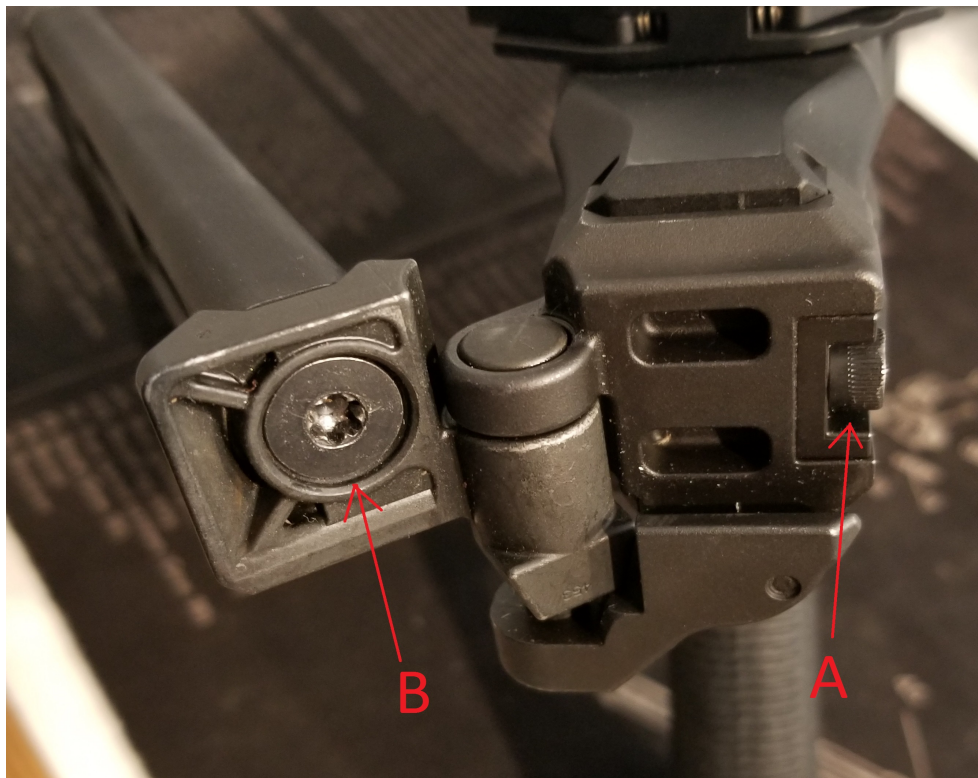


Figure 2: Stock folded, showing factory screws that will need to be loosened or removed.

Step 4: Ensure that the supplied mounting screw threads are clean and free of oil. Apply blue thread locker to the threads. Fit the PMM ULSS the same way the OEM stock was fitted and torque the mounting screw to approximately **35 in-lbs**. The angles on the front of the stock should center and align the stock automatically to the folding adapter. Allow 24 hours for the thread locker to cure before firing.

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